



BOLTJES GROUP

YOUR COMPLETE PARTNER IN TUBE PROCESSING AND TUBE BENDING

ABOUT US

- Boltjes Group was founded in 1988 by Mr. Hillebrand Boltjes as a processing tubes and profiles and as a processing sheet metal. These two production operations are independent now.
- Boltjes Group is made up of **Boltjes Serial Production** – the company's registered office being located in Deventer in the Netherlands, **Boltjes International** - the manufacturing plant in Červený Kostelec in the Czech Republic and a logistics network of warehouses all over the EU.
- Until 2005, 100% of products produced by Boltjes Group was supplier for use in the heating industry. **Expansion of the Boltjes Group is marked by the following milestones →**



BOLTJES GROUP MILESTONES

- **1998** - Construction of the first part of the industrial hall in Červený Kostelec (Czech Republic)
- **2002** - Construction of the second part of the industrial hall in Červený Kostelec (Czech Republic)
- **2005** - Commencement of the first projects for the automotive and agricultural industries
- **2007** - The registered office of Boltjes Serial Production in the Netherlands was relocated from Amersfoort to Ermelo
- **2008** - First projects in the medical segment
- **2012** - Management buyout by Mr. Ivor Poprach in order to continue and develop the existing business.
- **2012** - New job orders for the sanitary industry
- **2014** - New storage facilities were built in Červený Kostelec (Czech Republic)
- **2024** - The registered office of Boltjes Serial Production in the Netherlands was relocated from Ermelo to Deventer

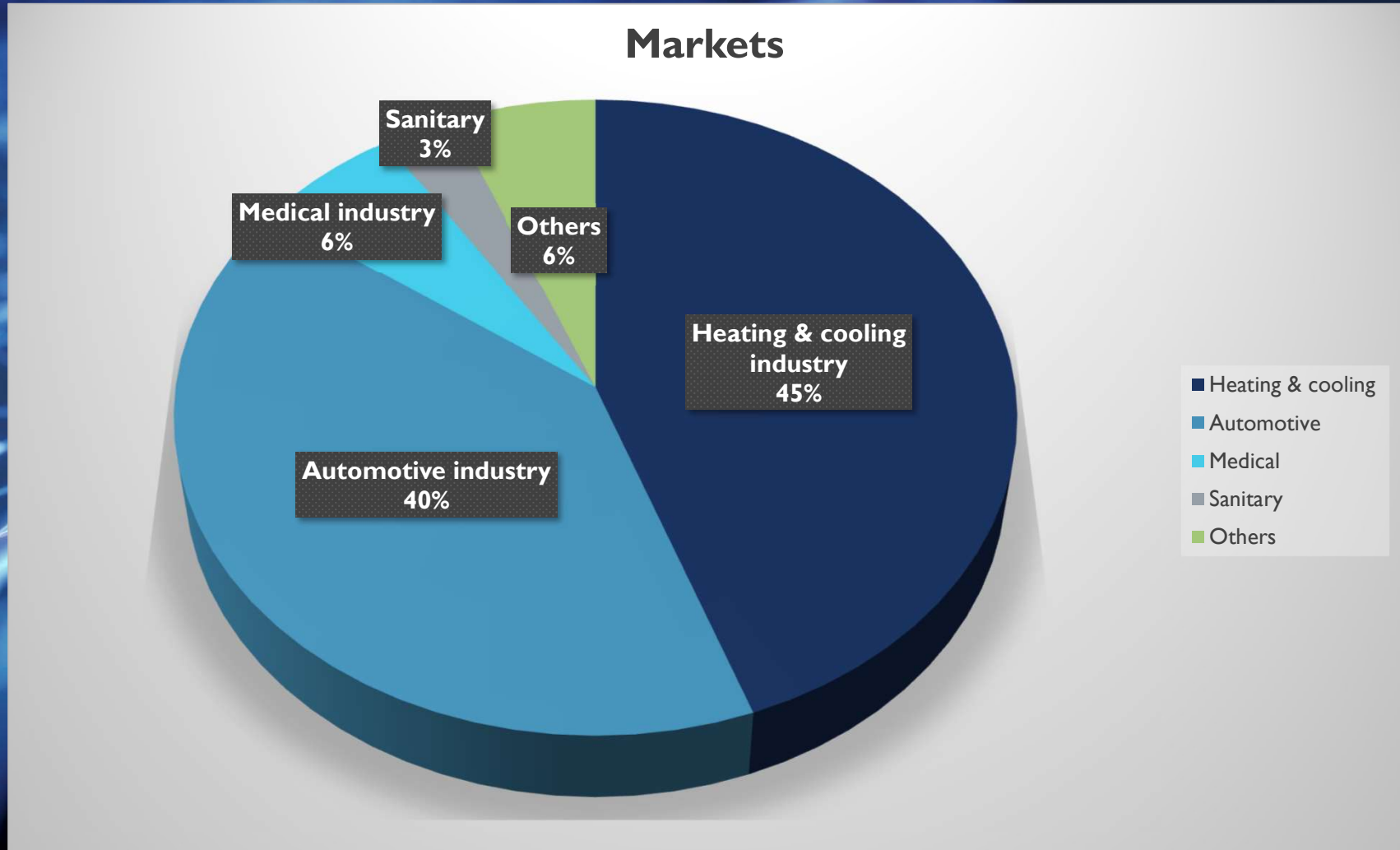


BOLTJES GROUP IN NUMBERS – **TURNOVER (EUR)***

	2019	2020	2021	2022	2023	2024
Boltjes International	3 705 596	3 016 735	3 486 422	5 627 545	6 615 000	5 851 000
Boltjes Serial	4 702 041	3 682 327	4 499 878	5 499 837	7 486 000	6 761 272
Total	8 407 637	6 699 061	7 986 299	11 127 382	14 101 000	12 612 272

*Unconsolidated data

BOLTJES GROUP IN NUMBERS (2024)



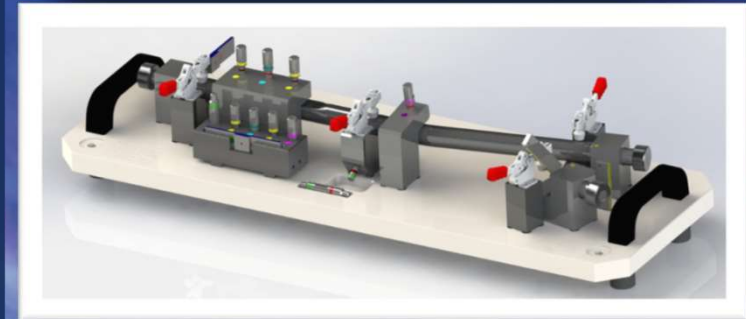
ENGINEERING

- Engineering and development of tools and manufacturing processes is done in-house.
- Boltjes Group is also able to provide support to our customers in the area of design engineering.

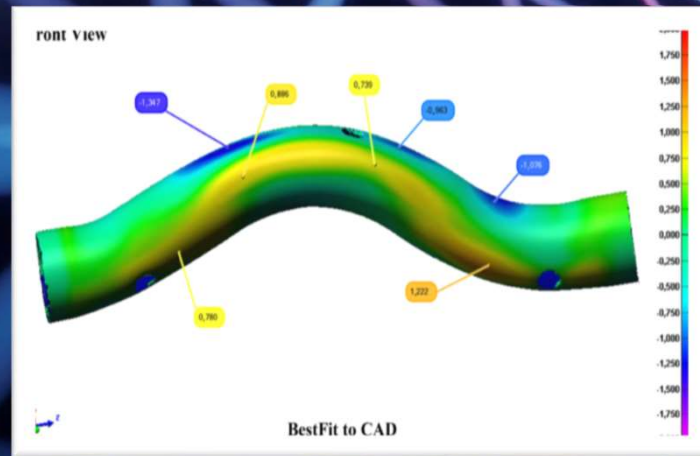
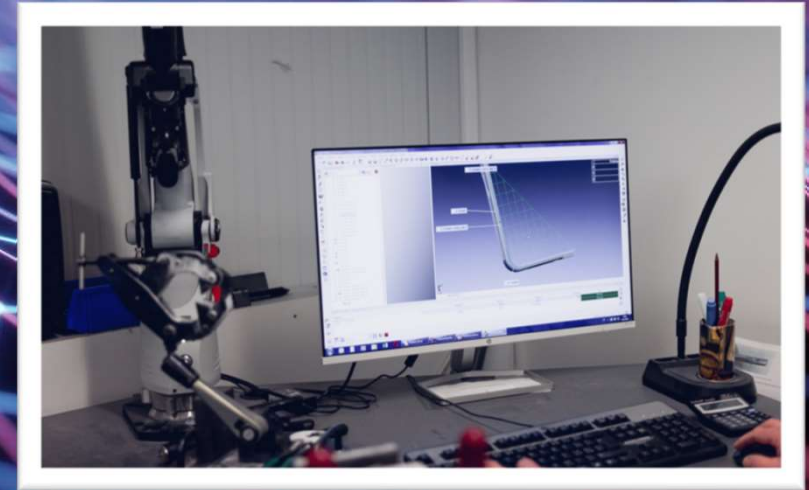
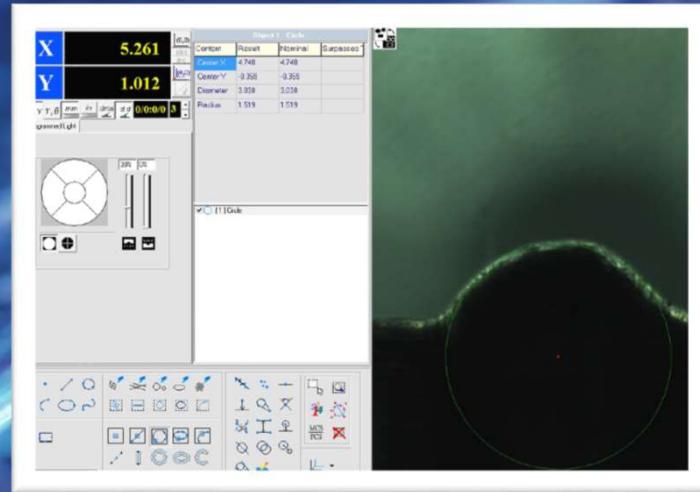


QUALITY TOOLS

- Incoming inspection of purchased materials
- In-line inspection of semi-finished products, frequently using efficient self-made inspection gauges
- Final inspection of finished products



QUALITY TOOLS – 2D/3D MEASURING, 3D SCANNING



QUALITY TOOLS

- **100% leakage test of welded or brazed parts with compressed air (on request by customers)**
- **Statistic process control (SPC)**
- **Implementation of corrective actions**
- **Analysis of complaints**
- **Regular staff training**

QUALITY CERTIFICATES

Our products are manufactured and services provided within implemented and certified quality management systems according to IATF 16949 and ISO 9001.



CERTIFICATE 

This is to certify that

Boltjes International spol. s r.o.
Lhota 376
549 41 Cerveny Kostelec
Czech Republic
IATF US1 PLSEN2

has implemented and maintains a **Quality Management System**.

Scope:
Cutting, bending, forming, welding, soldering, degreasing, pressing, machining of tubes and profiles.

An audit, conducted and documented in a report, has verified that this quality management system fulfills the requirements of the following International Automotive Standard:

IATF 16949:2016
(without product design)

Certificate registration no.	477387 IATF16
Issuing date	2024-08-06
This certificate is valid until	2027-08-05
IATF No.	0536058



2-IAO-QMC-01001

For and on behalf of DQS


Nurani S. Venkataschalam
Director-Corporate Automotive Program, DQS Holding GmbH


Michael Drechsel
Managing Director, DQS Holding GmbH



IATF Contract Office: DQS Holding GmbH, Konrad-Adenauer-Allee 8-10, 61118 Bad Vilbel, Germany
The validity of the certification can only be verified by the QR code.

2024-01-01



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Scope:
Cutting, bending, forming, welding, soldering, degreasing, pressing, machining of tubes and profiles.

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

ISO 9001 : 2015

Certificate registration no.	477387 QM15
Valid from	2024-08-06
Valid until	2027-08-05
Date of certification	2024-08-06



DQS GmbH


Christian Gerling
Managing Director



Accredited Body: DQS GmbH, August-Schanz-Strasse 21, 60433 Frankfurt am Main, Germany
Administrative Office: DQS Slovakia s.r.o., Rozsňaků 8, 010 08 Žilina, Slovakia
The validity of the certification can only be verified by the QR code.

REFERENCES – AUTOMOTIVE INDUSTRY



New BMW i5

REFERENCES – AUTOMOTIVE INDUSTRY



Volkswagen ID. Buzz



Mercedes E - Class

REFERENCES – AUTOMOTIVE INDUSTRY



DAF XF



MAN TGX

REFERENCES – HEATING INDUSTRY



Fortes Energy Systems – Aquaheat station



Nefit – Bosch

REFERENCES – MEDICAL INDUSTRY

Boltjes Group has become one of the strategic suppliers to the Czech company Linet, for whom we produce whole sections of unique hospital beds.



LINET – Solido serving table

REFERENCES – OTHER INDUSTRIES



GEBERIT



Bobcat E26

THANK YOU!



BOLTJES